Novatech CONTROLS PTY. LTD.

Oxygen Transmitter

Model 1732
Operators Manual

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This manual describes the transmitter firmware version 1.29, February 2015

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1. USING THIS MANUAL

This manual is a shortened version of the 1732 Oxygen Transmitter product manual to be used by the operator. It does not cover the commissioning, calibration or servicing of the 1732 Oxygen Transmitter. If more detailed information is required than what is provided in this manual please refer to the more detailed 1732 Oxygen Transmitter Technical Manual. Both manuals are supplied with each transmitter and are also available to download at the Novatech Controls website.

http://www.novatech.com.au/1732

It is assumed in this manual that the transmitter has been installed by qualified personal and that the wiring to the main power supply, the oxygen probe and all the associated signal devices complies with the local safety codes and regulations.

1.1 Cautions

Please read the safety information below before connecting power to the transmitter.

CAUTION 1

The probe heater is supplied with MAINS VOLTAGE. This supply has electrical shock danger to maintenance personnel. Always isolate the transmitter before working with the probe.
The EARTH wire (green) from a heated probe must ALWAYS be connected to earth.

CAUTION 2

Combustion or atmosphere control systems can be dangerous. Burners must be mechanically set up so that in the worst case of equipment failure, the system cannot generate explosive atmospheres. This danger is normally avoided with flue gas trim systems by adjustment so that in the case of failure the appliance will not generate CO in excess of 400 ppm in the flue. The CO level in the flue should be measured with a separate CO instrument, normally an infrared or fuel cell type.

CAUTION 3

The oxygen probe is heated to over 700°C/1290°F and is a source of ignition. Since raw fuel leaks can occur during burner shutdown, the transmitter has an interlocking relay that removes power from the probe heater when the main fuel shut-off valve power is off. If this configuration does not suit or if it is possible for raw fuel to come into contact with a hot oxygen probe then the Model 1732 transmitter with a heated probe will not be safe in your application.
An unheated probe can be utilised in such applications, however the oxygen readings are valid only above 650°C/1200°F.

CAUTION 4

The reducing oxygen signal from the transmitter and the associated alarm relay can be used as an explosive warning or trip. This measurement assumes complete combustion. If incomplete combustion is possible then this signal will read less reducing and should not be used as an alarm or trip. A true excess combustibles analyser, normally incorporating a catalyst or thermal conductivity bridge, would be more appropriate where incomplete combustion is possible.
Also read the probe electrical shock caution in the probe heater interlock caution in chapter 4.7 of the Model 1732 Technical Manual.

CAUTION 5

FIL-3 filter. If the optional FIL-3 has been fitted to the 1231 probe in this installation, please read the Important Notice in the Technical Manual.

1.2 Warning Symbols

Danger, high voltage. Risk of electrical shock.

Caution hot surface.

Caution, risk of danger. See additional information in the manual.

2. INTRODUCTION

The Novatech 1732 Dual Probe Oxygen Transmitter is designed to measure the oxygen gas concentration in combustion applications such as power stations and industrial boilers. The measurement is used to control the air / fuel ration in the burner to maintain efficiency and safe operation conditions.

The 1732 Oxygen Transmitter is based on the well-known model 1632 transmitter. It includes a number of hardware and software improvements such as a graphic display, larger characters, faster microprocessor, simplified set up menu, alarm logging, faster probe heater control and more calculated values such as burner efficiency.

The 1732 Oxygen Transmitter has a variety of user-selectable functions. They are simple to use because each selection is menu driven. For options you are not sure about, read the manual on that particular item in chapter 5, Setup Menu.

Features include:-

Inputs
Two zirconia oxygen probe, heated or unheated
Oxygen range from 1 x 10^{-30} to 100%
Furnace, kiln or flue thermocouple, field selectable as type K, J, R or S
Main flame established safety interlock (for heated probes only)
Purge flow switch

Outputs
Two linearised 4-20mA or 0-20mA DC isolated outputs, max. load 1000Ω
The output function and the range are field selectable
Common alarm relay (programmable)
Three other alarm relays with selectable functions

Computer
RS 232 or RS 485 for connection of a computer terminal or printer for diagnostics of the transmitter, probe or combustion process. This connection is suitable for network connection to a computer, DCS or PLC using MODBUS™ protocol.

Display
Multi font graphical display
Large characters for the oxygen on the top line
Multiple lower line items for the secondary functions. ie Probe temperature, % Oxygen for the second probe
Alarm display mode that shows the time the alarm occurred and the acceptance time
Alarm log mode that keeps the time the alarm occurred, the acceptance time and the time the alarm was cleared for the last 4,000 alarms

Power
Universal mains supply voltage, 100 to 240VAC
Automatically detects the mains voltage and frequency and set the power control accordingly

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3.1 Hardware Specifications

Number of Oxygen Probes:	1 or 2
Oxygen Range:	1 x 10-30 to 100%
Oxygen Accuracy:	±1% of actual measured oxygen value with a repeatability of ±0.5% of the measured value
Thermocouple Types:	Type K and J
Temperature Accuracy:	±2°C
Analog Outputs:	0-20mA or 4-20mA field selectable Active Outputs

(WARNING: DO NOT LOOP POWER OUTPUTS. Use only passive receivers for commissioning and testing. The use of loop powered receivers will damage the output)

Output Load:	1000 ohm max
Alarm Relays:	4
Alarm Relay Contacts:	2A 240VAC, 2A 30VDC Reinforced insulation when used with mains voltage

(WARNING: Do not use both mains voltage and low voltage connections to adjacent alarm contacts)

Mains Voltage Supply:	100 to 240VAC 50/60 Hz Reinforced insulation
Overvoltage:	Category II (IEC60364-4-443)
Power:	5 Watts for controller plus probe power 530W max., 25% duty cycle each probe on 240VAC 110W max., 100% duty cycle each probe on 110VAC 576W (2.4A) max
Environmental Rating:	Operating Temperature -25°C to 55°C Relative Humidity 5% to 95% (non-condensing)
Altitude	2000m Maximum
Degree of Protection:	IP65 IP54 with internal reference air pump
Case Size:	315mm (12.4”) wide, 190mm (7.5”) high, 110mm (4.3”) deep
Case Weight:	3 Kg (6.6 lbs.)

WARNING: All signal level connections onto the transmitter must be treated as safety extra-low voltage (SELV) as defined in the standard IEC61140. Double insulation must be used when connecting these terminals to systems that might carry high voltage.

3.2 Operational Specifications

3.2.1 Scaling of Analog Outputs Channel #1 and Channel #2

Function	Min Range	Max Range
Linear oxygen	1%	0 to 100%
Very Low Oxygen	10ppm	0 to 2%
Average oxygen	1%	0 to 100%
Logarithmic oxygen	0.1	20% Fixed**
Reducing oxygen	2 decades	$1x10^{-30}$% to 100%
Oxygen deficiency	-10 to 0%	-10 to 20%
Auxiliary TC Temperature	100°C	0 to 1600°C
Combustibles	0.5%	0 to 2.0%
Burner efficiency	20.0%	0 to 100.0%
No Output		

** For Logarithmic Oxygen scaling see the appendices in the 1732 Technical Manual

Output Channel 2 is independently isolated and separately scaled with the same options as analog Output Channel 1.

For configurations in which one oxygen probe is used both channels transmit Oxygen process variables based on that probe. For configurations with two oxygen probes Channel 1 outputs process variables related to oxygen probe 1 and Channel 2 outputs process variables related to probe 2.

3.2.2 Local Display of Process Variables

Process Variable	Range	Notes
Probe 1/2 Oxygen	$1x10^{-30}$ to 100%*	*Probe 1 is displayed always, probe 2 is displaued if the transmitter is configured for dual probe*
Average Oxygen	$1x10^{-30}$ to 100%	
Probe 1/2 Temperature	-30 to 1760°C (3200°F)	
Probe 1/2 EMF	-40 to 1350mV	
Probe 1/2 Impedance	0.0 to 300.0kohm	
Aux Thermocouple Temperature	-30 to 1760°C (3200°F)	*Requires an Aux TC*
Ambient Temperature	-25 to 80°C (175°F)	
Ambient Relative Humidity	5 to 95%	
Max Theoretical Dry CO	0 to 40.0%	
Combustibles	0 to 2.0%	
Burner Efficiency	0 to 100.0%	

*Oxygen display units automatically default to % range above 10,000ppm (1%)

The oxygen deficiency output can be used in the same way as a combustibles analyser to signal the extent of reducing conditions of combustion processes.

The 1732 Oxygen Transmitter has a graphic display, 8 buttons and 5 LED indicators to show the stats of the transmitter.

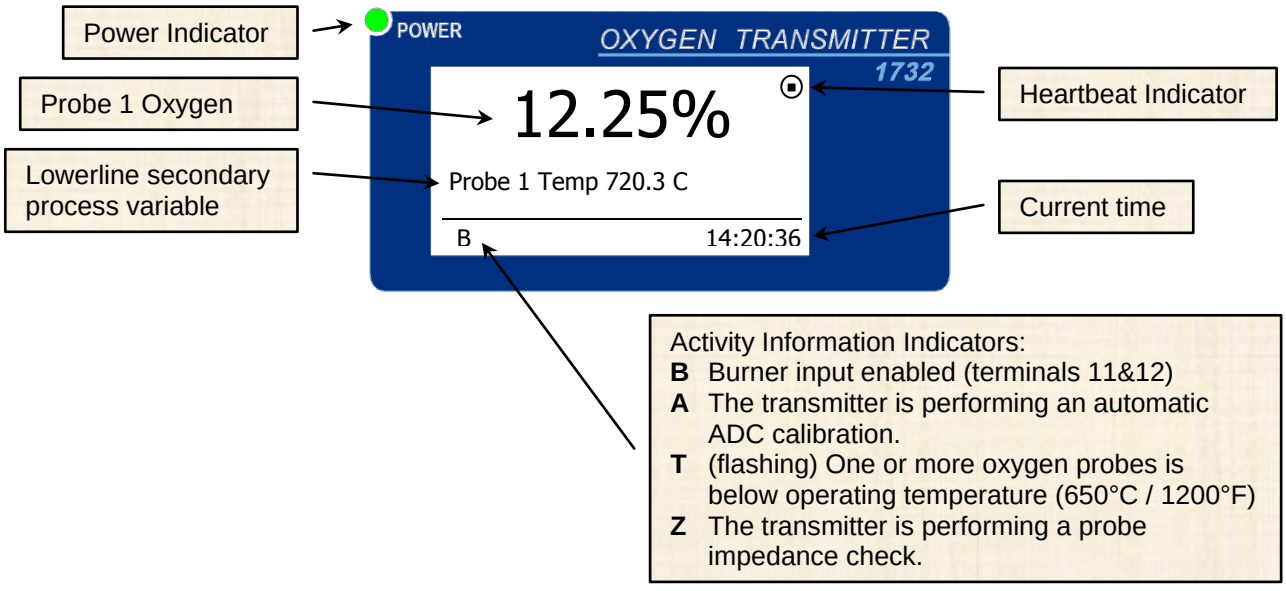
All of the buttons have multiple functions, depending on what is currently on the display. As a general starting point, the larger white text on the button is the function while the transmitter is in the ***Run Mode*** and the smaller black text on the button is the function in the ***Setup Menu***.

When the transmitter is sitting idle it will revert to Run Mode, in which standard information relating to the process appears on the screen. In order to configure the transmitter the operator must access Setup Menu. This is achieved by pressing the SETUP button. The transmitter will return back to the Run Mode when the SETUP button is pressed again or after a period of 60 seconds of inactivity.

The front panel of the 1732 Oxygen Transmitter

4.1 Run Mode Display

In Run Mode the 1732 shows the first oxygen probe measurement in large characters at the top of the display and a user selectable lower line in smaller characters below. Other items on the display include the activity heartbeat indicator in the top right corner, a row of single letter action indicators in the bottom left corner and the current time in the bottom right corner.



4.2 Oxygen Display

The oxygen measurement is displayed on the top line of the transmitter. It can be scaled in either % or ppm (see chapter 5.3.3 Oxygen Display Units).

If “Oxygen %” is selected in Setup Menu #04 the transmitter will maintain the best resolution available. The display will show oxygen in the following format –

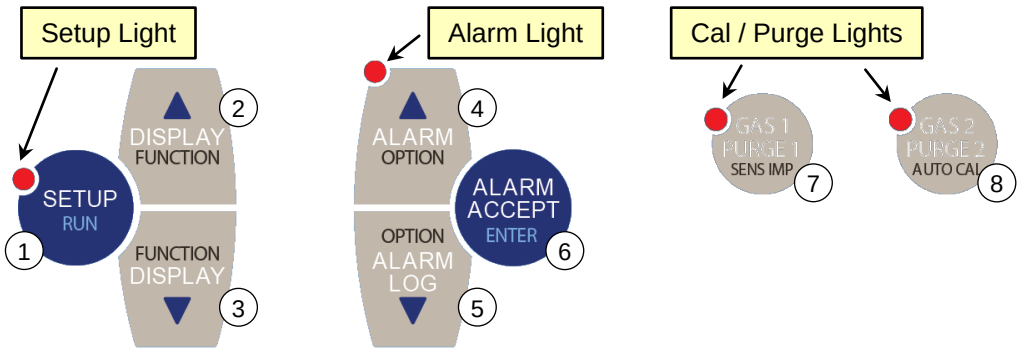
Range	Display format
30.0% to 100.0%	###.# % (1 digit after the decimal)
1.00% to 29.99%	##.## % (2 digits after the decimal)
0.100% to 0.999%	0.### % (3 digits after the decimal)
< 0.100ppm	scientific notation (#.## x $10^{-\#\#}$ %)

If “Oxygen ppm” is selected in Setup Menu #04 the transmitter will show the oxygen in ppm format between 10 and 9,999ppm.
Outside this range the oxygen will be shown in % format.
The show oxygen in the following format –

Range	Display format
>10,000ppm	% format (see above)
1,000 to 9,999ppm	#,### ppm
100 to 999.9ppm	###.# ppm (1 digit after the decimal)
10 to 99.99ppm	##.## ppm (2 digits after the decimal)
<10ppm	scientific notation (#.## x $10^{-\#\#}$ %)

4.3 Keypad

There are 8 buttons built into the label on front panel of the 1732 Oxygen Transmitter. The button functions are written in BLACK and WHITE to identify the function of the button in either Run Mode or the Setup Menu system.



	Button Text	Run Mode (white text)	Setup Menu (black/blue text)
1	SETUP / RUN	Enter Setup Menu	Return to Run Mode
2	DISPLAY / FUNCTION Δ	DISPLAY NEXT LOWER LINE ITEM	NEXT FUNCTION
3	DISPLAY / FUNCTION ∇	Display last Lower line Item	Previous function
4	ALARM / OPTION Δ	Next alarm	Next / increment option
5	ALARM / OPTION ∇	Previous alarm	Previous / decrement option
6	ALARM ACCEPT / ENTER	Acknowledge displayed alarm	Save current option
7	GAS 1 PURGE 1 / SENS IMP	Gas 1 / Purge 1 manual activate	Check Probe impedance
8	GAS 2 PURGE 2 / AUTO CAL	Gas 2 / Purge 2 manual activate	Manually perform device calibration

4.3.1 Keypad in Run Mode

After the transmitter is powered on and has completed the initial startup procedure it will enter the Run Mode. In this mode the top line of the display will show the oxygen measurement from probe 1. The other button functions are –

SETUP / RUN

By pressing this button once from Run Mode the transmitter will enter the Setup Menu system. In the Setup Menu the function of each of the buttons is reassigned. Pressing the SETUP / RUN button a second time while in the Setup Menu will return the transmitter to the Run Mode. If the transmitter is left idle in the Setup Menu for more than 60 seconds it will automatically return to Run Mode.

DISPLAY Δ / DISPLAY ∇

The display buttons are used to scroll the lower line up and down through the variety of measurements that are available on the lower line. For a complete list of options see chapter 5.3.2 Lower Line Items.

ALARM Δ

If there is either a new alarm or an active alarm the ALARM Δ button can be pressed to examine the alarm status. The Alarm Light will be flashing if there is a new alarm or steady if there is an existing alarm. (see Chapter 6. Alarms). The Setup Light will flash slowly to show that the transmitter is now in the alarm display mode.

ALARM ∇
When the transmitter is displaying active alarms (the ALARM Δ button has been pressed), the ALARM Δ button and ALARM ∇ button allow the operator to examine the date / time of the alarm and the date / time that the alarm was acknowledged.

ALARM ACCEPT
Press this button to acknowledge the currently displayed alarm (see Chapter 6. Alarms).

GAS 1 / PURGE 1 GAS 2 / PURGE 2
These two buttons are used to turn on the gas / purge solenoids. When the transmitter is in the manual cal / purge mode (Commissioning Menu function #23/32) the solenoid will be activated for as long as the button is pressed. When the transmitter is in the auto cal / purge mode the automatic cal / purge cycle is started. The cycle can be stopped by pressing the same button again. (see Chapter 7. Gas Calibrate and Purge)

4.3.2 Keypad in the Setup Menu

From Run Mode, if the SETUP / RUN button is pressed once, the transmitter will display the Setup Menu. For information about accessing the Commissioning Menu or Calibration Menu see the 1732 Technical Manual.

The following functions are then available in the Setup Menu.

SETUP / RUN
Pressing this button while in the Setup Menu will return the transmitter to the Run Mode.

FUNCTION Δ / FUNCTION ∇
These two buttons allow the selection of the Setup Menu function. A function summary table is found at the start of Chapter 5.1 Setup Menu.

OPTION Δ / OPTION ∇
These two buttons allow for modifying the option for the selected function. A list/range of options for each function is found in Chapter 5.3.

ENTER
This button applies/updates the currently displayed option and stores the value in non-volatile memory to be retrieved on device start up. If this button is not pressed before changing to a new function then the previous option will be retained.

SENS IMP
When this button is pressed the transmitter will measure the impedance of oxygen probe(s) attached to the transmitter. If the burner is not enabled (terminals 10 & 11) or the probe temperature is below 700°C (1292°F) impedance checking will not be performed. During impedance checking a ‘Z’ will be seen in the bottom left hand corner of the display.

AUTO CAL
When this button is pressed the transmitter will calibrate the analog output channels that are set to auto calibration. This is performed by directing the output current away from the output terminals (terminals 12 &13 and 14 & 15) and back the current back into the transmitter input. The transmitter will then calculate a zero and a span calibration factor for each of the output channels. The output calibration will only happen if the channel is not set to manual output calibration. (see 1732 Technical Manual for more details)

During this process normal output to the analog channels will be interrupted sending the outputs open circuit.

4.3.3 Information Screen

The 1732 Oxygen Transmitter has an information screen available to the user to allow more detailed information about the running of the transmitter to be easily read by the user.

The information available is:

1. Model and version of the current firmware
2. The date/time that the firmware was compiled
3. The maximum temperature that the transmitter has measured inside the cabinet
4. Current date and time
5. The time of all the next timed events (Impedance test, cal/purge 1, cal/purge 2)
6. ADC calibration data (analogue input calibration)
7. DAC calibration data (analogue output calibration)
8. Probe temperature record (probe 1 and 2)

The information screen is accessed from the Run Mode by pressing and holding the ALARM ACCEPT button and then pressing the SETUP / RUN button. The first data appears at the top of the screen and there is a scroll bar down the left hand side. The data can be scrolled through by using the DISPLAY Δ and DISPLAY ∇ buttons. The data is for reference only and cannot be changed.

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This chapter describes the functions available in the Setup Menu on the 1732 Oxygen Transmitter.

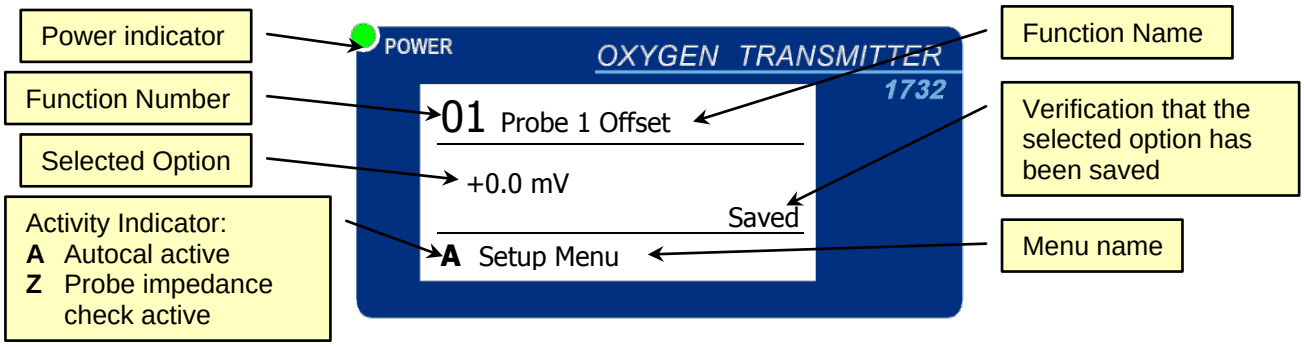
The Setup Menu is mode is accessed from Run Mode by pressing the SETUP button momentarily so the words 'Setup Menu' appear at the bottom of the display. The transmitter will return to the Run Mode when the SETUP button is pressed again or after 60 seconds of keypad inactivity.

5.1 Setup Menu Function Summary

When the transmitter is in the Setup Menu the SETUP light will be lit. The following table shows the Setup Menu menu functions:

Menu	Function Description	Range	Default Value
01	Probe 1 Offset	±6.0mV	0.0mV
02	Probe 2 Offset	±6.0mV	0.0mV
03	Lower Line Items	see chapter 5.3.3 Oxygen Display Units	
04	Oxygen Display Units	Oxygen % / Oxygen ppm	Oxygen %
05	Damping Factor	No Damping, to 10 Samples Averaged	5 Samples
06	Process Alarms	Enabled / Disabled	Disabled

5.2 Setup Menu Display



The purpose of having an interactive Setup Menu is to allow for configuration of the transmitter using the graphical display and keypad.

Once an option is changed and entered using the ENTER button that value immediately becomes active. The device configuration and calibration is stored into the non-volatile memory and will be retained permanently even if the device does not have power.

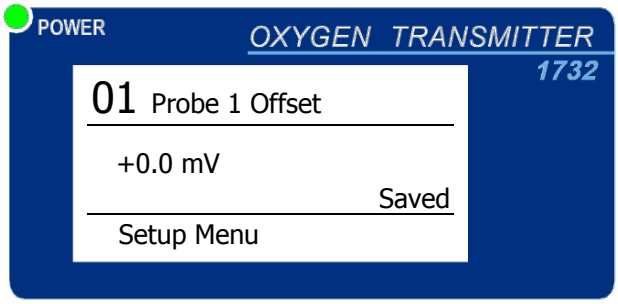
To change an option in the Setup Menu system:

1. Enter the Setup Menu by pressing the SETUP / RUN button once. The Setup Light will come on and the display will have the format shown below. The operations of the buttons are now the operations written in WHITE on the keypad. The menu name is written at the bottom of the display.
2. While in the Setup Menu the required function can be selected by using the FUNCTION Δ and FUNCTION ∇ buttons. The options available for that function can be seen by using the OPTION Δ and OPTION ∇ buttons.
3. When the required option is on the display press the ENTER button to save that value.

When finished, press the SETUP / RUN button to return to the Run Mode.

5.3 Setup Menu Functions

5.3.1 Probe 1 & Probe 2 Offset



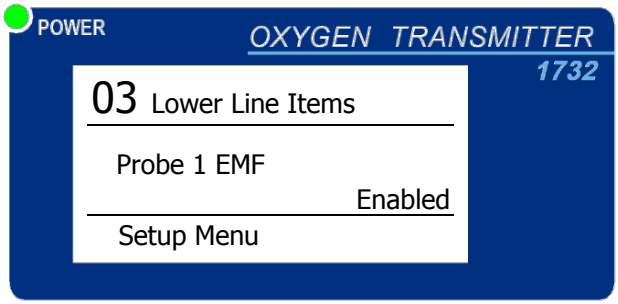
Options: ±6.0mV in 0.1mV increments
Default: 0.0mV

Each Novatech oxygen probe has an offset calibration value printed on a tag that is attached to the probe when it is dispatched. To achieve the most accurate measurement of oxygen the offset value must be entered into this setup function with the same polarity as it is printed on the label. For a healthy probe the offset value should be within ±1.0mV.

NOTE: An offset of 1.0mV will change the oxygen reading by approximately 1% oxygen when the probe is in ambient air. However, as the process oxygen measurement drops, this offset will have a diminishing effect. At a process gas oxygen concentration of 2%, the 1.0mV offset error will only change the reading by 0.1% oxygen. If in any doubt about the correct offset value, set it to 0.0mV.

The function 'Probe 2 Offset' will only appear if the transmitter has been configured for 2 oxygen probes.

5.3.2 Lower Line Items



This function allows the operator to change the items that are available to be displayed on the lower line of the transmitter in Run Mode. If the word "Enabled" appears on the display for a selected lower line option, the measurement will be available to be shown on the display in the Run Mode by scrolling through the list using the DISPLAY Δ and DISPLAY ∇ buttons.

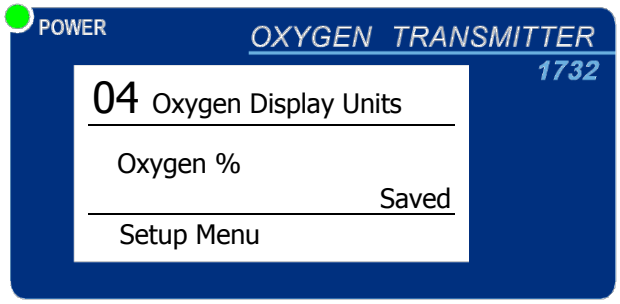
Each individual lower line measurement can be enabled or disabled by pressing the ENTER button.

OPTIONS:

Temperature, Probe #1	*	Oxygen Deficiency, Probe #1
Temperature, Probe #2	*	Oxygen Deficiency, Probe #2
Sensor EMF, Probe #1	*	Combustibles, Probe #1
Sensor EMF, Probe #2	*	Combustibles, Probe #2
Sensor Impedance, Probe #1	*	Carbon Dioxide, Maximum Dry, Probe #1
Sensor Impedance, Probe #2	*	Carbon Dioxide, Maximum Dry, Probe #2
Oxygen, Probe #2	*	Boiler Efficiency[1]
Oxygen, Average Probe 1 and Probe 2	*	Flue Pressure
Auxiliary TC Temperature		Burner Run Time
Ambient Temperature	*	Service Date

[1] Requires "Single Probe" and "Aux TC Type" to be set

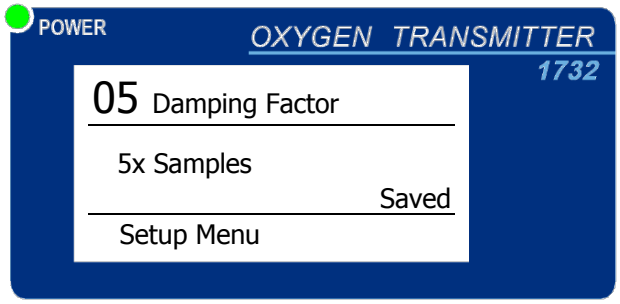
5.3.3 Oxygen Display Units



Options: Oxygen % / Oxygen ppm
Default: Oxygen %

The top line of the display that shows the oxygen measurement can be displayed in either % or parts per million (ppm)

5.3.4 Damping Factor

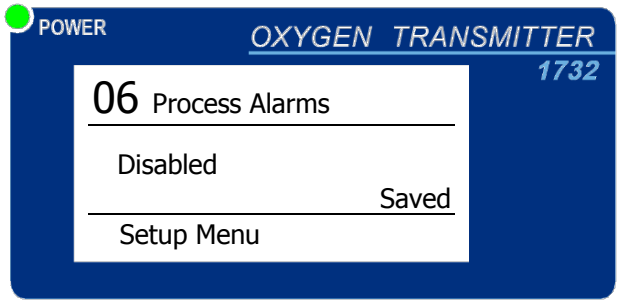


Options: No Damping
1 to 10 Samples Averaged
Default: 5 Samples

The oxygen measurement can be damped by averaging successive readings from the probe. This can be used to smooth out fluctuations in the process gas level and should improve stability of the readings of the system The larger the number selected here, the more successive readings are averaged and the smoother the measurement will be.

The damping factor is not applied to the Probe EMF and Probe Temperature values used to calculate oxygen, but to the oxygen value itself. The pre-damped oxygen value is not displayed or retransmitted via digital or analog outputs, when damping is enabled the damped oxygen value is shown on the local display as well as being retransmitted via digital or analog outputs.

5.3.5 Process Alarms



Options: Enabled / Disabled
Default: Disabled

This function allows the operator to “Disable” process alarms. Configuration of the process alarms is not covered in this manual, please refer to the 1732 Technical Manual for details

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6. ALARMS

The 1732 Oxygen Transmitter has 4 alarm relays, a built in alarm annunciator and an alarm log. When an alarm occurs, the Alarm Light will flash. To find out what the alarm is, press the ALARM Δ button.

When the ALARM Δ button has been pressed, the transmitter goes into the Alarm Display Mode. In this mode some of the buttons take on a different function.

Button text	Run Mode	Alarm Mode
SETUP / RUN	*	Return to Run Mode
DISPLAY / FUNCTION Δ	*	Next alarm
DISPLAY / FUNCTION ∇	*	Last alarm
ALARM / OPTION Δ	Enter Alarm Display Mode	Alarm activated time
ALARM / OPTION ∇	Enter Alarm Log Mode	Alarm acknowledged time
ALARM ACCEPT / ENTER	*	Acknowledge alarm
GAS 1 PURGE 1 / SENS IMP	*	*
GAS 2 PURGE 2 / AUTO CAL	*	*

* This button is not used in the Alarm Display Mode

When the Alarm Mode has been entered, the Setup Light flashes once a second. The transmitter will return to Run Mode if the SETUP / RUN button is pressed a second time, or after 60 seconds of keypad inactivity.

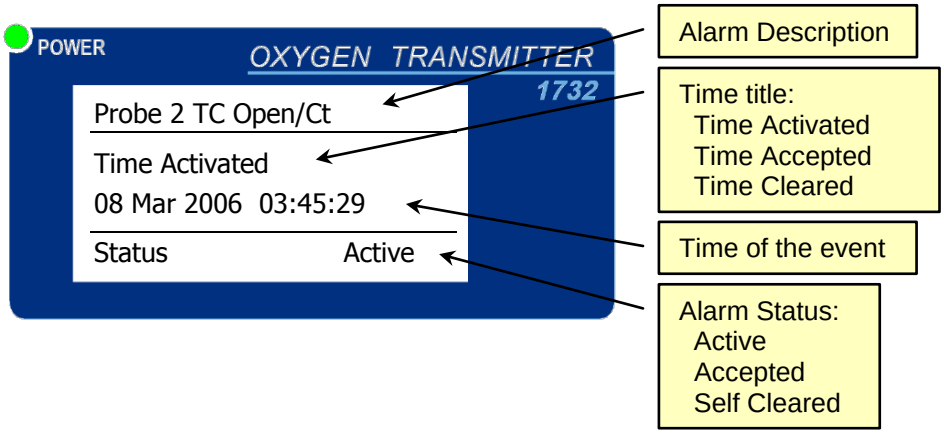
All relays have fail-safe alarm contacts. That is –

When the transmitter is powered off the contacts are open circuit
When the transmitter is powered on but there are no alarms the contacts will be closed
When there is a current unaccepted alarm event the contacts will be open circuit
When there is a current accepted alarm event the state of the contacts will depend on the selection in the Commissioning Menu #53. Refer to the 1732 Technical Manual for details.

All alarms drive the alarm light on the front door.

The light will be off if there are no alarms current
The light will flash if there is a current alarm that has not been acknowledged
The light will be on steady if there are current alarm(s) that have not been cleared
The light will flash faster as more alarms occur

6.1 Checking and Accepting an Alarm



When a new alarm occurs, either a process alarm or an alarm that will appear in the common alarm list, the Alarm Light will flash quickly. The more new alarms there are, the faster the light will flash.

To check the cause of the alarm –

1. Press the ALARM Δ button. This will put the transmitter into the current alarm mode. The Setup Light will flash.
2. The alarm screen will appear displaying the cause of the alarm on the top line.
3. Press the ALARM ACCEPT button to accept the alarm.
4. Press the OPTION Δ button to see the next active alarm or the OPTION ∇ button to see the previous active alarm.
5. When all the new alarms have been ACCEPTED the Alarm Light will stop flashing.
6. Accept each alarm and then press the SETUP / RUN button to return to the Run Mode

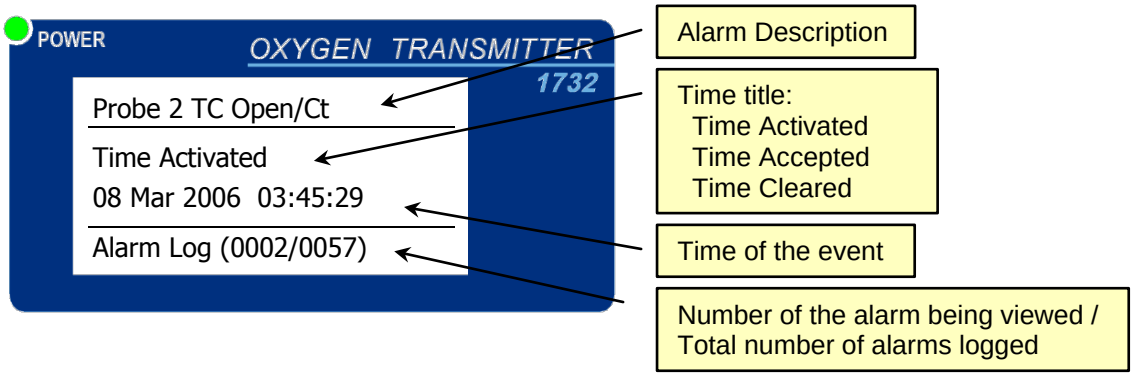
6.1.1 Current Alarms

To view the alarms that are still current press the ALARM Δ button from the Run Mode and then use the ALARM Δ and ALARM ∇ buttons to view all alarms. Use the DISPLAY Δ and DISPLAY ∇ buttons to view the Time Activated and the Time Accepted of each alarm.

6.1.2 Alarm Log

The alarm log keeps a record of the alarm events after the cause of the alarm has been cleared. It will hold a record of up to 4000 alarm events and will be retained even with the transmitter power off.

To view all the alarms that have occurred in the alarm log press the ALARM ∇ button from the Run Mode. The display will look like this:



Use the OPTION Δ and OPTION ∇ to scroll through the alarm events that have been saved in the alarm log. The alarm event will be transferred to the alarm log when the alarm has been cleared.

The alarms are stored in the alarm log in chronological order. However, it may be seen that the current alarm number will skip some numbers. These numbers have been reserved for alarm events that are still current. When the alarm cause has been removed, these alarm events will be transferred to the alarm log. The alarms are stored in the alarm log in chronological order. However, it may be seen that the current alarm number will skip some numbers. These numbers have been reserved for alarm events that are still current. When the alarm cause has been removed, these alarm events will be transferred to the alarm log.

6.2 Alarm Relays

The common alarm relay is used to monitor faults within the transmitter and the probe. The list of events that will cause the common alarm relay to be activated is shown in chapter 6.3, Common Alarms. The relay contacts will be open circuit if there is a current alarm condition. The contacts will close again when the alarm has been acknowledged.

The other three alarm relays are user defined and are used to monitor the process. The function of the process alarm relays is user selectable. See chapter 6.4 Selectable Process Alarms, and the 1732 Technical Manual for further information.

6.3 Common Alarms

The events that drive the common alarm relay are –

1. 'Probe 1 High Impedance'
2. 'Probe 2 High Impedance'

Oxygen probe or electrode failure (high impedance). This alarm is inhibited when the probe temperature is under 650°C/1200°F.

3. 'Probe 1 Heater Fail'
4. 'Probe 2 Heater Fail'

In the first 20 minutes of power being applied to the heater after being switched on, this alarm will not occur, but a 'T' display will be shown on the bottom of the display. If an ADC alarm occurs, the heaters will automatically be turned off. If the probe has not reached 650°C/1200°F in 20 minutes the 'Probe 1(2) Heater Fail' alarm will be raised.

5. 'Probe 1 TC Open Circuit'
6. 'Probe 2 TC Open Circuit'

Probe thermocouple is open circuit. The heater in heated probes will switch off.

7. 'Auxiliary TC Open Circuit'

Stack thermocouple is open circuit. If the thermocouple is not needed, select "NO T/C" for "Aux TC Type" or place a short circuit between terminals 7 & 8.

8A. 'Reference Air Pump Fail'

The reference air pump in the transmitter is either disconnected or is drawing <20mA.

8B. 'Reference Air Pump Overload

The reference air pump in the transmitter has drawn >300mA. The power will be turned off to the pump to avoid damage to the pump driving circuit. The 1732 will attempt to restart the pump every minute. To force a restart, disconnect the pump and reconnect it.

9. 'ADC Calibration Fail'

The analog to digital converter has been found to fall outside the normal calibration specifications. In this case the probe heater will automatically be turned off.

10. 'Output 1 Failure'
11. 'Output 2 Failure'

The digital to analog and voltage isolator circuit has been found to fall outside the normal calibration specifications. This check is only performed when the 'AUTO CAL' button is pressed.

12. 'BBRAM Fail'

All of the setup options are held in the battery backed memory (BBRAM). This is the battery shaped device at the bottom centre of the 1730-1 PCB labeled MEM1. This alarm will occur when this device fails and will need to be replaced.

13. 'Heater 1 SSR Failure'
14. 'Heater 2 SSR Failure'
15. 'Heater SSR Leakage'

The 1732 has the ability to monitor the operation of the heater current. As a result, the transmitter will give an alarm within 1 second of a heater power control switch (Solid State Relay) failure. If either of the SSR's are found to be faulty, both heaters will be turned off immediately and the alarm will be raised. The SSR must be replaced. The 'SSR Leakage' alarm will occur if one of the heater SSR's are partly shorted.

If probe #1 SSR has failed and only one probe is being used, the 1732 Technical Manual describes how the SSR for probe #2 can be selected instead. If 2 probes are being used but neither of the solenoid outputs are being used consult the Technical Manual.

16. ‘Probe 1 Filter Blocked’
17. ‘Probe 2 Filter Blocked’
Blocked probe filter. This test is only performed when automatic purging of the probe is selected. Refer to the 1732 Technical Manual for further details. This alarm will not reset until the next purge cycle that can be initiated manually or automatically, or the power to the transmitter is turned off and back on.

18. ‘Gas 1 Calibration Error’
19. ‘Gas 2 Calibration Error’
This alarm will only be raised if the oxygen measurement during an automatic gas calibration check falls outside the set gas % limits. This alarm will not reset until the next purge cycle that can be initiated manually or automatically, or the power to the transmitter is turned off and back on.

6.4 Selectable Process Alarms

There are three user configurable alarm relays. Any or all of the following functions can be selected for each relay.
The description of how the trip levels and the delay times are set is in the 1732 Technical Manual.

NOTE: The process alarms will only be activated if they are enabled in SETUP menu function 06.

20. ‘Oxygen 1 Very Low’
21. ‘Oxygen 2 Very Low’
The measured oxygen level on the indicated probe has been below the trip level shown in setup function #07 for longer than the delay time shown in setup function #08.

22. ‘Oxygen 1 Low’
23. ‘Oxygen 2 Low’
The measured oxygen level on the indicated probe has been below the trip level shown in setup function #09 for longer than the delay time shown in setup function #10.

24. ‘Oxygen 1 High’
25. ‘Oxygen 2 High’
The measured oxygen level on the indicated probe has been above the trip level shown in setup function #11 for longer than the delay time shown in setup function #12.

26. ‘Oxygen Deviation’
The difference between the oxygen level measured on probe #1 and the oxygen level measured on probe #2 is greater than the trip level shown in setup function #13 and the time delay shown in setup function #14 has expired.

6.5 Warning Messages

27. ‘Probe 1 Temperature Low’
28. ‘Probe 2 Temperature Low’
The probe temperature is under 650°C/1200°F. The oxygen reading is therefore invalid. If the probe heater has been on for more than 20 minutes and the temperature is less than 650°C/1200°F a ‘Probe 1(2) Heater Fail’ alarm will occur. There will be a flashing ‘T’ symbol on the bottom left hand corner of the display until the temperature of the probe(s) is over 650°C/1200°F.

NOTE: The ‘Probe 1(2) Temperature Low’ function is also used with unheated probes to show that the probe temperature is below 650°C/1200°F when the process temperature falls below this level.

29. ‘Cal 1 in Progress’
30. ‘Cal 2 in Progress’
A calibration check is occurring, either manual or automatic mode.

31. ‘Purge 1 in Progress’
32. ‘Purge 2 in Progress’
A probe purge is occurring, either manual or automatic mode.

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7. GAS CALIBRATE AND PURGE

The Novatech oxygen sensor that is used in the Novatech oxygen probe is extremely predictable, stable and reliable. For this reason, the calibration of a Novatech oxygen system does not require the use of calibration gases.

However, all Novatech oxygen probes have a built in gas connection that does allow the accuracy of the probe to be checked. This chapter describes the operation of this gas checking system. For further details see the 1732 Technical Manual.

The 1732 has a timer and solenoid driving system that can be configured to admit a certified calibration gas into the probe or an air supply to purge the probe filters through the gas connection. Both the calibration gas and the filter purge gas must be piped to the port on the probe labelled “CAL/PURGE”.

There are two solenoids drivers in the 1732 transmitter. They can be used for a variety of combinations of gas checking and probe purging functions. The available options depend on the way that the transmitter has been configured.

Single Probe
Configuration

Gas 1 & Purge 2	Solenoid 1 should be connected to calibration gas and Solenoid 2 should be connected to the purge gas
Gas 1 & Gas 2	Solenoid 1 should be connected to calibration gas #1 and Solenoid 2 should be connected to calibration gas #2

Dual Probe
Configuration

Purge 1 & Purge 2	Solenoid 1 should be connected to the purge gas on probe #1 and Solenoid 2 should be connected to the purge gas on probe #2
Gas 1 & Gas 2	Solenoid 1 should be connected to calibration gas #1 and Solenoid 2 should be connected to calibration gas #2

The transmitter can also be configured to be in a MANUAL or AUTOMATIC purge and gas check mode.

The information on configuring the transmitter is contained in the 1732 Technical Manual.

7.1 Actions that Occur when the Gas Solenoid Buttons are Pressed

Purge and Gas check mode	Number of probes	Gas option	
Automatic	Single	Gas 1 & Purge 2	Pressing the GAS 1/ PURGE 1 button will start the timed gas check cycle on solenoid #1 to button #1 Pressing the GAS 2/ PURGE 2 button will start the timed filter purge cycle on solenoid #2 to probe #1
Automatic	Single	Gas 1 & Gas 2	Pressing the GAS 1/ PURGE 1 button will start the timed gas check cycle on solenoid #1 to probe #1 Pressing the GAS 2/ PURGE 2 button will start the timed gas check cycle on solenoid #2 to probe #1
Automatic	Dual	Purge 1 & Purge 2	Pressing the GAS 1/ PURGE 1 button will start the timed filter purge cycle on solenoid #1 to probe #1 Pressing the GAS 2/ PURGE 2 button will start the timed filter purge cycle on solenoid #2 to probe #2
Automatic	Dual	Gas 1 & Gas 2	Pressing the GAS 1/ PURGE 1 button will start the timed gas check cycle on solenoid #1 to probe #1 Pressing the GAS 2/ PURGE 2 button will start the timed gas check cycle on solenoid #2 to probe #2
Manual	Single	Purge 1 & Purge 2	Pressing the GAS 1/ PURGE 1 button will turn on solenoid #1 to purge probe #1 for as long as the button is pressed Pressing the GAS 2/ PURGE 2 button will turn on solenoid #2 to purge probe #1 for as long as the button is pressed
Manual	Single	Gas 1 & Gas 2	Pressing the GAS 1/ PURGE 1 button will turn on solenoid #1 to pass calibration gas to probe #1 for as long as the button is pressed Pressing the GAS 2/ PURGE 2 button will turn on solenoid #2 to pass calibration gas to probe #1 for as long as the button is pressed
Manual	Dual	Purge 1 & Purge 2	Pressing the GAS 1/ PURGE 1 button will turn on solenoid #1 to purge probe #1 for as long as the button is pressed Pressing the GAS 2/ PURGE 2 button will turn on solenoid #2 to purge probe #2 for as long as the button is pressed
Manual	Dual	Gas 1 & Gas 2	Pressing the GAS 1/ PURGE 1 button will turn on solenoid #1 to pass calibration gas to probe #1 for as long as the button is pressed Pressing the GAS 2/ PURGE 2 button will turn on solenoid #2 to pass calibration gas to probe #2 for as long as the button is pressed

Refer to the person responsible for the commissioning to find out how the transmitter has been configured.

8. INDEX

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DECLARATION OF CONFORMITY

Application of Council Directives: 2004/108/EC
2006/95/EC

Standards to which conformity is declared:

EN61010-1:2010	Safety Requirements for Electrical Equipment for Measurement, Control and Laboratory Use.
EN50270:1999	Electromagnetic Compatibility – Electrical Apparatus for the Detection and Measurement of Combustible Gases, Toxic Gases or Oxygen
CFR47 FCC Part 15, Subpart B (Class A)	Electromagnetic Compatibility - Radiated and Conducted Emissions
AS60529:2004	Degree of Protection Provided By Enclosures (IP Code)

This product is manufactured in Australia under ISO9001:2008 quality systems and ISO14001:2004 environmental certification.

Manufacturer's name: ***Novatech Controls Pty Ltd***

Manufacturer's address: *309 Reserve Road*
Cheltenham VIC 3192
AUSTRALIA

Type of equipment: *Oxygen Transmitter*

Model Number: *1730 Series Transmitter*
1231 Oxygen Probe
1232 Oxygen Probe
1234 Oxygen Sensor

I hereby declare that the equipment specified herein conforms to the above directive(s) and standards(s) in 2014.

Full Name: **Douglas Rice**
Position: **R & D Manager**